



BUTTON SEWING BARTACKING MACHINE



钉扣套结机

Button Sewing / Bartacking machine

BT290

A1

S

机种别 Model

高速电子平缝套结机
High Speed Electronic
Lockstitch Button sewing
/ Bartacking Machine

车缝形状功能
Sewing type function

编号 Code	功能 Function
D	套结缝切 Bartacking
A1	平扣缝切 Flat button sewing
A2	立扣缝切 Shank button sewing

编号 Code	适用范围 Application
S	一般服装, T恤针织布料类 For normal garment, T-Shirt, knitting material
J	牛仔裤, 鞋包类 For jeans, shoes and bags
F	女装内衣, 弹性布料类 For lingerie, flexible material

BT290 FEATURES



钉扣套结机

主要用于衣裤上的钮扣与套结(加固),全新设计,图形参数都可以在操作面板上调整,不需变更机械元件,大大提高使用范围与生产效率,微油的车缝方式,缝制物件乾净美观。

Button Sewing / Bartacking machine

Brand new design, all settings for sewing patterns are adjustable on the operation panel. No need to change any mechanism parts, able to work more efficiently, semi-dry technology keeps sewing products clean and fine

外型: 流线、时尚、精致、美观、稳重、大方具设计感

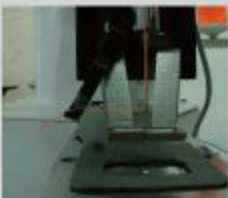
Appearance is fashionable, delicate, artistic and creative

四合一功能

- 利用马达驱动切线/压脚/拨线/松线,稳定性佳,噪音小
- 可依需求任意调整松线凸轮控制松线与切线时间差

4 in 1 Function

- Motor drives trimmer/presser foot/wiper/thread tension with high stability and less noise
- Adjust the cam of thread tension with different demands to control the timing of thread tension and trimming



二合一功能

不需拆换内部零件,只需更换压脚,可依客户需求可任意互换机型。

2 in 1 Function

No need to change any internal parts, but only presser foot, easily convert into the other function depends on customer's demand



下夹线功能

防止第一针缝线脱落跳针,减少错误率,降低工时,缝迹美观,调整简单,维修方便

Thread holding function

Avoid skipping of first stitch, reduce mistakes and save time, easy adjustment and maintenance



LCD操控面板

首创图形化显示,易学易操作,便利快捷键

LCD Operation Panel

Pictogaphic display with shortcut keys, easy to learn and operate



X, Y轴可依需求调整, 参数调整以0.1mm为最小单位距离, 使用者可直接调整所需距离设定後即可车缝, 设定後即可车缝。

X-axis, Y-axis parameter can be adjusted, the minimum unit is 0.1 mm, users can adjust the distance they need directly, Sewing directly after setting



缝距(P)调整可依需求放大缩小针距(0.1mm-9.0mm), 及针数多寡, 有效控制成本及品质。

Stitch length and stitch numbers(0.1mm~9.0mm) are adjustable, efficiently control cost and quality



内键常用之缝制图型方便使用, 又可依特别需求定制缝制图型

Original settings of standard patterns, very convenient to use, may also be customized with special demands



电控箱模组化设计, 易组装, 易维修

Modularized control box, easy to assemble and maintain



馀线长度稳定(5cm)

The lint length after sewing is quite stable (5mm)



断线检知功能

车缝过程中断线会立即停止, 并可接续缝制, 有效降低生产不良率

Thread Breaking Detector

If the breaking happens during sewing, the sewing action will stop immediately. It can continue to sew after threading again and able to lower the defective rate










LED照明灯

提供使用者充足的光源, 穿线更容易让缝制更有效率

LED Light

Offering sufficient light to thread easily, to sew efficiently

BT01

							
BT290 - DS	0.1 ~ 9.0	46	40 x 30	14 ~ 17	41	DPX5# 14	3000
BT290 - DF	0.1 ~ 9.0	46	40 x 30	14 ~ 17	41	DPX5# 11	3000
BT290 - DJ	0.1 ~ 9.0	46	40 x 30	14 ~ 17	41	DPX17# 19	3000



套结缝

内建41种套结花样, 适合各种布料之车缝

Bartacking

Original settings of 41 bartacking patterns, suitable for all kinds of fabrics

选购OPTION

桌板 TABLE : BT290 - T1



图号 No.	针数 Stitch	X 轴	Y 轴	花样
1	28	2.5	6	
2	36	2.5	16	
3	42	2	16	
4	42	3	24	
5	14	2	8	
6	21	2	8	
7	28	2	8	
8	21	0	10	
9	28	0	25	
10	36	0	25	
11	44	0	35	
12	28	2	4	
13	36	20	4	
14	42	20	4	
15	56	20	4	
16	18	20	0	
17	21	10	0	
18	21	20	0	
19	28	20	0	
20	28	20	4	
21	41	0	25	

图号 No.	针数 Stitch	X 轴	Y 轴	花样
22	90	3	24	
23	28	2	8	
24	29	20	2.5	
25	39	25	2.5	
26	45	25	2.5	
27	58	30	2.5	
28	75	30	2.5	
29	42	30	2.5	
30	52	7	10	
31	63	7	12	
32	48	10	7	
33	48	10	7	
34	24	6	10	
35	31	6	12	
36	28	12	12	
37	48	12	12	
38	91	8	8	
39	99	8	8	
40	148	8	8	
41	164	8	8	

BT02



BT290 - A1

46 X:小/small(0 ~ 2.0)
X:大/large(2.0 ~ 6.4)

14 ~ 17 38 DPX17# 14 2700



钉扣缝

钉扣缝内建38种图型，适合各种扣型之车缝

Flat Button Sewing

Original settings of 38 patterns for Flat button, suitable for all kinds of buttons

选购OPTION

桌板 TABLE : BT290 - T1



图号 No.	针数 Stitch	X 轴	Y 轴	花样
42.75	6-6	3.4	3.4	
44	10-10	3.4	3.4	
50.79	6-6	3.4	3.4	
52	10-10	3.4	3.4	
54.82	8-8	3.4	3.4	
54.85	6	3.4	0	
61	10	3.4	0	
63	16	3.4	0	
65	10	0	3.4	
67.88	6-6	3.4	3.4	
71.9	5-5-5	3	2.5	
73.91	5-5-5	3	2.5	
92	5-5-5	3.4	3.4	

图号 No.	针数 Stitch	X 轴	Y 轴	花样
43.76	8-8	3.4	3.4	
45	12-12	3.4	3.4	
51.80	8-8	3.4	3.4	
53.81	6-6	3.4	3.4	
55	10-10	3.4	3.4	
60.86	8	3.4	0	
62	12	3.4	0	
64.87	6	0	3.4	
66	12	0	3.4	
68	0-10	3.4	3.4	
72	8-8-8	3	2.5	
74	8-8-8	3	2.5	
93	8-8-8	3.4	3.4	

BT03

					Default		
BT290 - A2	-	46	X:小/small(0 ~ 2.0) X:大/large(2.0 ~ 6.4)	13	1	TQX7# 14	1800



立扣缝

立扣缝内键1种缝制图型, 适合各种扣型之车缝

Shank Button Sewing

Original settings of 1 patterns for Shank button, suitable for all kinds of buttons

选购OPTION

桌板 TABLE : BT290 - T1



PROFESSIONAL OPTION